



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3610
Job Sheet 170464



Part No: 646.3610

Job Qty: 12 ea

Part Name: Filler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 2/8/18

Created By: Linda Lacelle

Type: SOLD

Description:

Ship Via:

Long Rev. NC

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		1/31/18	0.00	0.00	Start Up Machining-1		
105	Bandsaw	12 pcs		1/31/18	0.00	0.60	Bandsaw1		
110	CNC Vertical Machining	12 pcs		2/1/18	0.20	3.87	HAAS1-1		<i>mt/imm</i>
120	QC	12 pcs		2/1/18	0.00	0.00	QC2 Machining-1		<i>mt</i>
130	QC	12 pcs		2/1/18	0.00	0.00	QC8 Machining-1		<i>mt</i>
140	Outsource	12 pcs		2/8/18			ATG001-VC	<i>Outsource 5/</i>	<i>mt 18/02/24</i>
150	Packaging	12 pcs		2/8/18	0.00	0.00	Packaging2		<i>AT 18/03/14</i>
155	QC	12 pcs		2/8/18	0.00	0.00	QC5		<i>AT 08/03/14</i>
180	Packaging	12 pcs		2/8/18	0.00	0.00	Packaging3-1	<i>CCR/03</i>	<i>38</i>
190	QC21-SA	12 Ea		2/8/18	0.00	0.00	QC21		<i>DAS 9-89</i>

Part Op 105 - Cut blanks at 4.90"

Descriptions: 110 - 1-Machine per DWG AND FOLIO FB493 FOLIO REV: _____

140 - Issue P/O to ATG : *039/82* 1- Hard Anodize Black and Prime as per Dwg 646.3600

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

3-89 21 MAR 16 2018

9-89 MAR 02 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6B0.750X01.000	5	25	0	0

FM 137599

5008422 to 0.4141

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Filler	5Inches ± 0	5 5		
2	Filler	4Inches ± 0	4 4		
3	Filler	1Inches ± 0	1 1		
4	Filler	1Inches ± 0	1 1		
5	Filler	0Inches ± 0	0 0		
6	Filler	0Inches ± 0	0 0		
7	Filler	2Inches ± 0	2 2		
8	Filler	1Inches ± 0	1 1		
9	Filler	28Degrees ± 1	28 27	Angle	
10	Filler	0Inches ± 0	0 0		

Plex 1/16/18 1:41 PM dart.lacelle.linda

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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OTHER : _____																																																																							



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039182

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039182

PO Date: 3/2/18

Due Date: 3/16/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
MAR 14 2018

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	170833	D5501-3	Body, Lower Cutter, Short Issue P/O to ATG: _____ HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 PRIME AS PER IAW MIL- P-23377J TYPE 1 CLASS N ***1-2 MIL MAX AS PER QSI005*** As Per Dwg D5501 Rev. A7 Certification of Conformity is required	Firmed	3/26/18	6 pcs	0 pcs	6 pcs	\$16.33/pcs	\$97.98
2	170453	646.3210	Support Issue P/O to ATG : _____ 1- Hard Anodize Color Black and Prime as per Dwg 646.3200	Firmed	3/26/18	12 pcs	0 pcs	12 pcs	\$15.18/pcs	\$182.16
3	171981	646.3312	Center Plate Issue P/O to ATG : _____ Hard Anodize Color Black, Prime as per Dwg 646.3300 Rev. N/C	Firmed	3/26/18	20 pcs	0 pcs	20 pcs	\$12.88/pcs	\$257.60
4	170464	646.3610	Filler Issue P/O to ATG : _____ 1- Hard Anodize Black and Prime as per Dwg 646.3600	Firmed	3/26/18	12 pcs	0 pcs	12 pcs	\$7.43/pcs	\$89.16
5	170466	646.3711	Clip Issue P/O to ATG : _____ Hard Black Anodize and Prime as per Dwg 646.3700 Rev. A	Firmed	3/26/18	21 pcs	0 pcs	21 pcs	\$6.93/pcs	\$145.53
6	170467	646.3712	Clip Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as Per Dwg 646.3712 Rev. A	Firmed	3/26/18	19 pcs	0 pcs	19 pcs	\$6.93/pcs	\$131.67
7	170468	646.3713	Gusset Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 646.3700	Firmed	3/26/18	21 pcs	0 pcs	21 pcs	\$16.58/pcs	\$348.18

JAS
38
9-88

Plex 3/14/18 10:36 AM dart.lavoie.chantal



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914744

Date: 09-Mar-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
9 ea	Part: 647.7911 Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22641	Rev: N/C PO: PO039182 Line: 11	
12 ea	Part: 646.3210 Support Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22632	Rev: NC PO: PO039182 Line: 2	
20 ea	Part: 646.3312 Center Plate Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22633	Rev: A PO: PO039182 Line: 3	
12 ea	Part: 646.3610 Filler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22634	Rev: N/C PO: PO039182 Line: 4	JAN 38 9-89
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: 9/3/18 Made in Canada.			



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914744

Date: 09-Mar-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via
		OUR TRUCK
Quantity	Description	
	Certified Signature: <u><i>Jane Baker</i></u>	
	Receiver Signature: _____	
A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.		
Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.		
Made in Canada.		